

# Packaging solutions

Caps and closures for tubes



**SIBO**  
group

closures  
plastics  
tools

# RELIABLE PARTNER

# SIBO

250 customers,  
70 countries around the world,  
6,0 billion injected products,  
100 moulds per year,  
70 mio EUR income,  
480 employees.

**1994**

Expansion to foreign markets, first produced high-cavitation tool

**2008-2009**

Moving to larger factory and establishment of clean room facility

**2014**

Acquisition of Kittel equipment for cosmetics

**2017**

SIBO 50th anniversary

**50**



**2020**

Starting production in USA

**2011**

President and CEO Boštjan Šifrar becomes Entrepreneur of the year 2011

**2016**

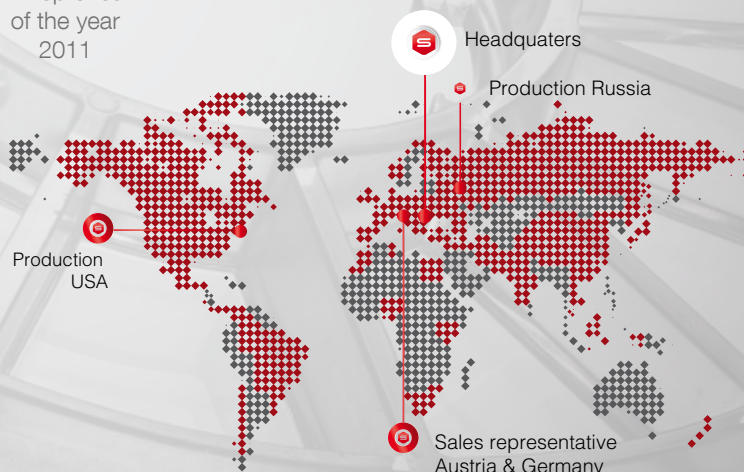
Acquisition of 19 tools for pharma caps from Poland

**2004**

Global product solution provider

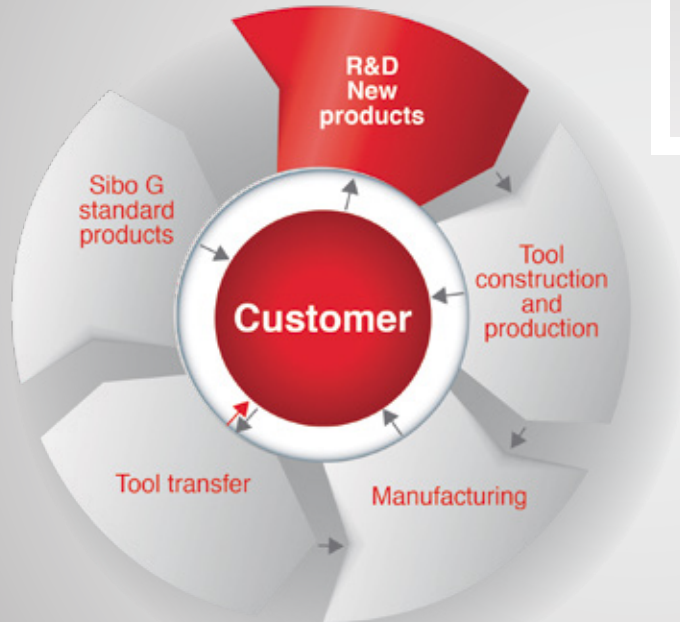
**1967**

Beginnings of craftsmanship

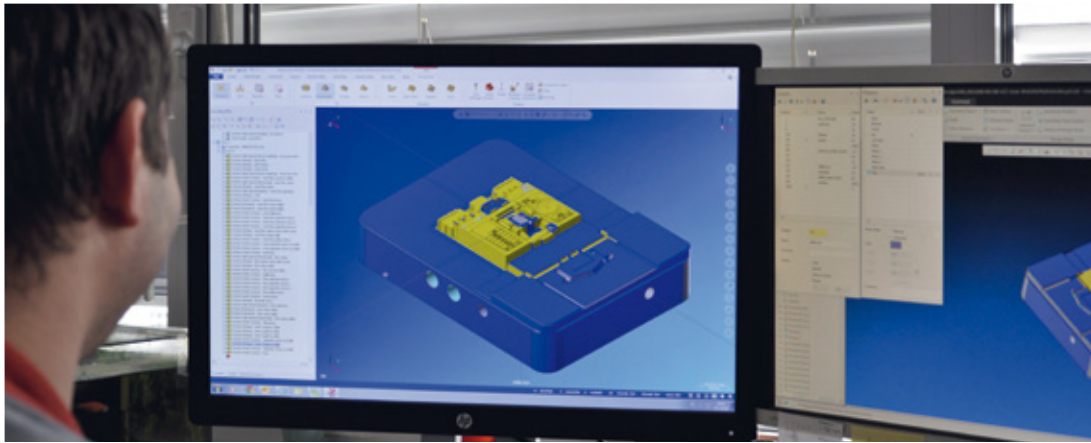




# FULL SOLUTION SUPPLIER



Cooperation is the key  
to your success!

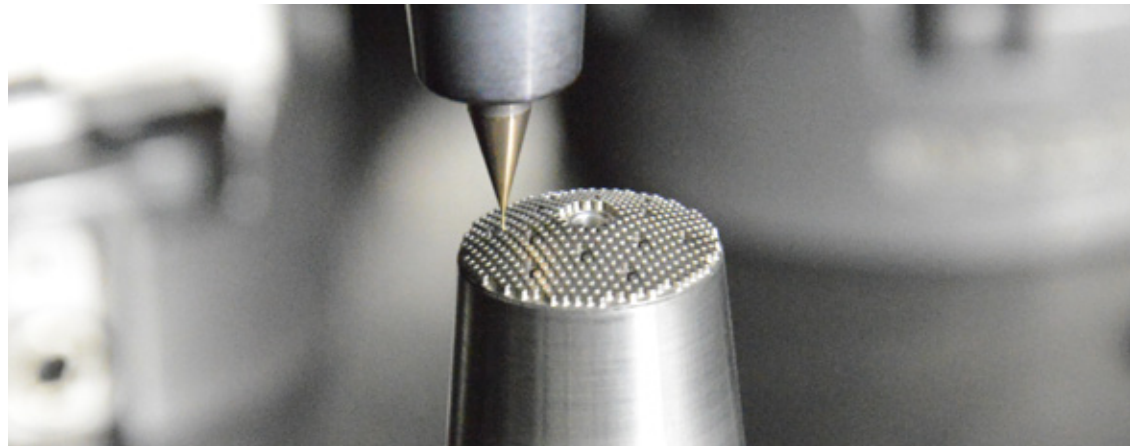


## DEVELOPMENT

60 highly qualified  
technical staff ensure high  
quality procedures and  
products.

## MOULD TECHNOLOGY

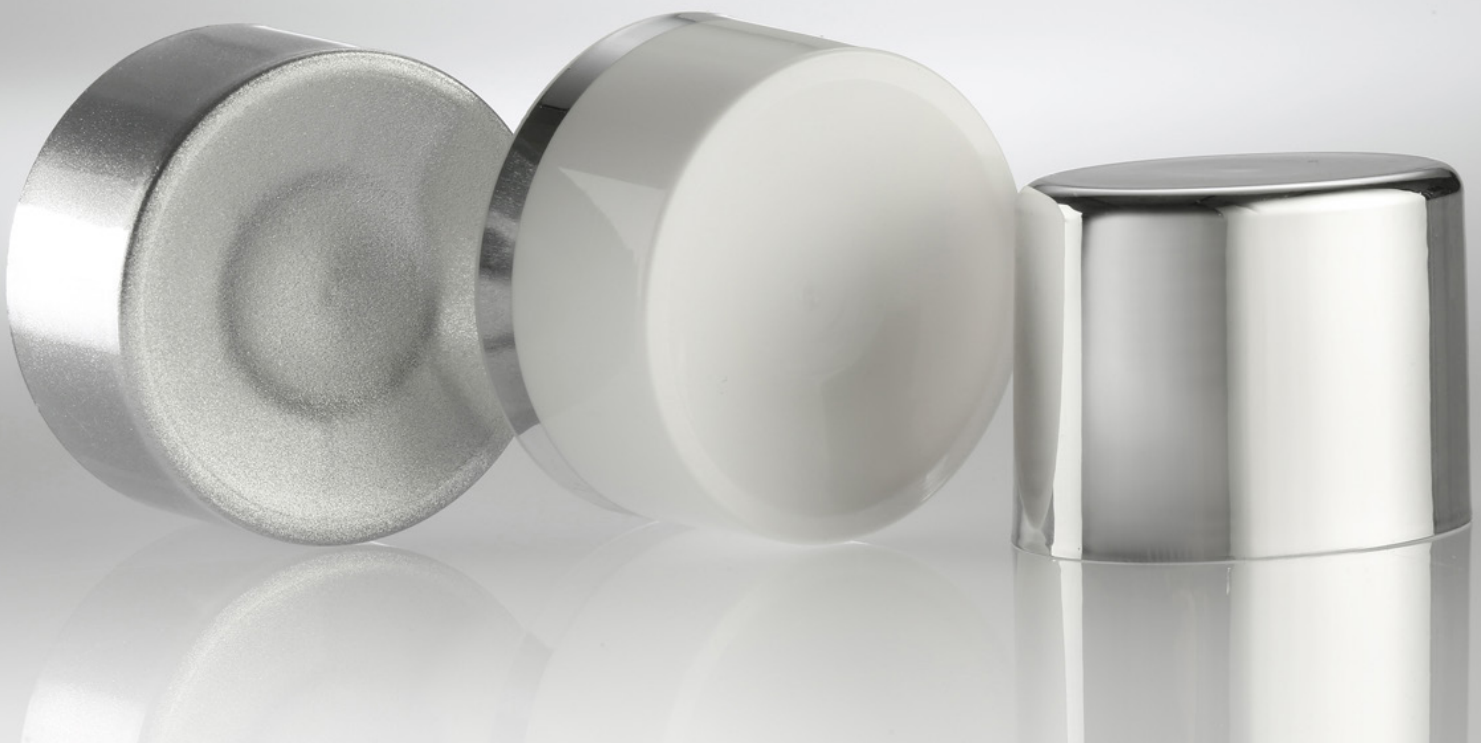
Up to 192 cavities and  
100 tools per year.



## COMPETENCES

With over 50 years of  
experience we can be your  
full solution provider.

## DECORATION

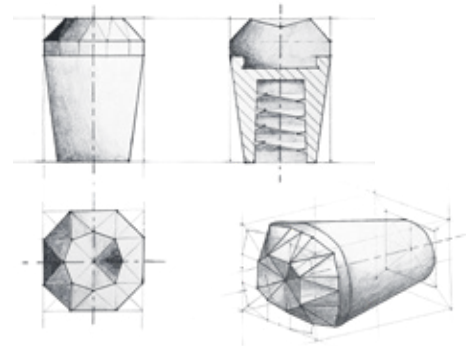


Choose unique decoration – variety of techniques: different colours, surface textures, metalization or hot foil stamping.



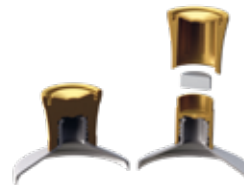
FROM AN IDEA

CUSTOMIZED  
PRODUCTS  
stand out and be unique

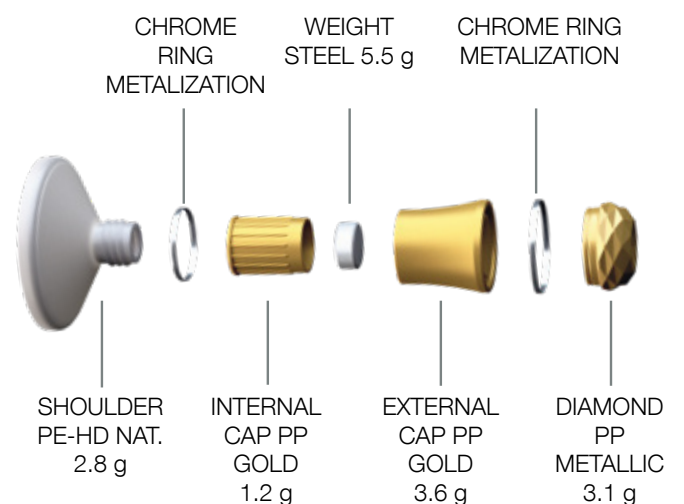


EXTERIOR DESIGN

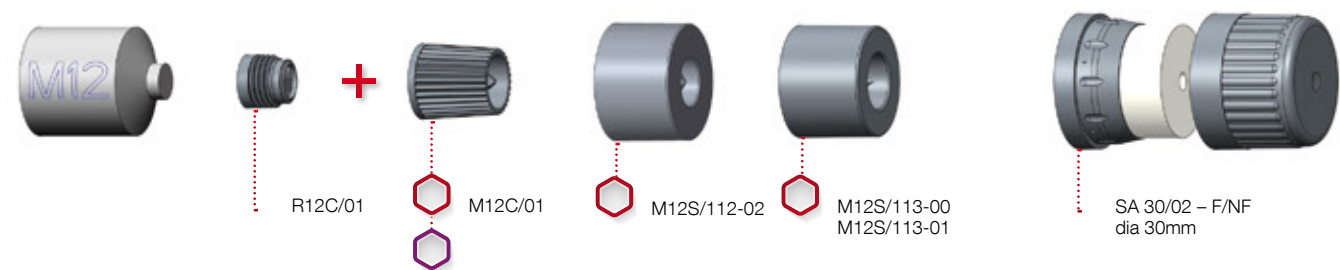
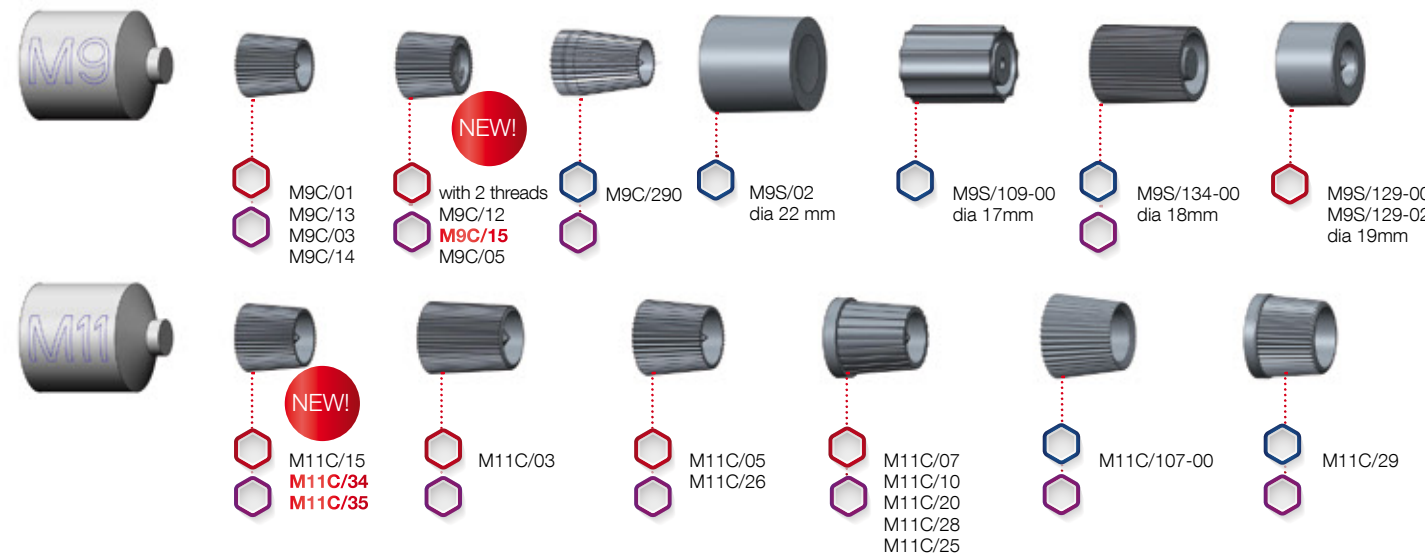
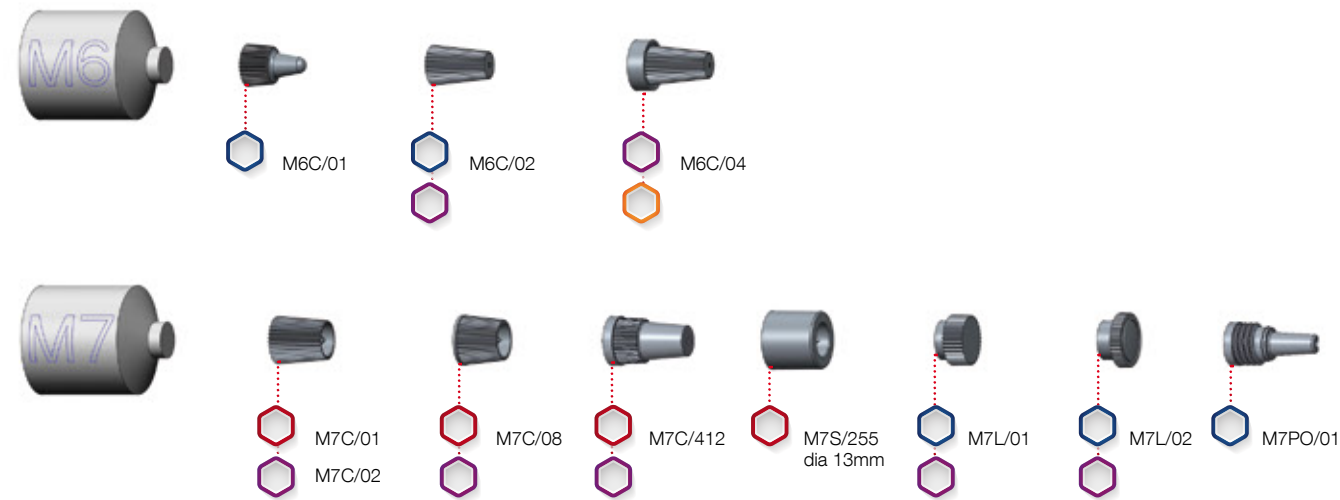
ADDING THE  
FINISHING TOUCHES



FUNCTIONAL  
DESIGN



TO FULL SOLUTION



## Legend:

products are smooth if not otherwise specified

- with pin point
- without pin point
- ribbed
- tamper evident



S13C/39  
4,85mm



S13C/41  
7,15mm



S13C/11  
7,2mm



S13C/46  
7,15mm



S13S/09  
S13S/20



S13C/01,  
S13C/28



S13F/04  
7,6mm



S13C/14  
2,1mm  
S13C/44  
2,3mm



S13C/24  
2,95mm



S13C/36  
5,0mm  
S13C/43  
4,95mm



S13C/09  
7,3mm



S13C/34  
8,18mm



S13S/05



S13S/16



S13S/11



S13C/01  
S13C/28



S13F/04  
7,6mm



S13C/02  
7,25mm



S13C/27  
S13C/35  
7,85mm



S13C/18  
7,25mm



S13C/31  
6,65mm



S13S/07  
S13S/14  
S13S/19



S13S/12  
S13S/32



S14S/01



S13C/01,  
S13C/28



S13F/04  
7,6mm



S13C/10  
7,2mm



S13C/32  
7,85mm



S13S/04



S13S/08



S9C/01  
4,7mm



S9S/01



S13C/01  
S13C/28



S13F/04  
7,6mm



NEW!  
S13C/51  
2,0mm



NEW!  
S13C/08



S13C/20  
3,9mm



NEW!  
S13C/53  
4,0mm



S13C/42  
4,95mm  
S13C/29  
8,05mm



NEW!  
S13C/05  
S13C/54  
7,35mm  
S13C/35  
7,35mm  
S13C/55  
7,35mm



S13C/30  
7,85mm



S13C/33  
star orifice



S13C/17  
7,4mm



S13C/40  
5,95mm



S14C/01  
8,45mm



S14S/02



TR29C/01  
7,5mm



R29C/01



NEW!  
S13S/02  
S13S/13  
S13S/29  
S13S/34



S13S/21  
S13S/31



NEW!  
S13S/01  
S13S/18  
S13S/35



S13C/01  
S13C/28



S13F/04  
7,6mm



S13C/12  
7,0mm



S13C/19  
9,4mm



S13S/10



S13F/03  
8,06mm



S13C/01  
S13C/28



S13F/04  
7,6mm



I7C/03  
insert for mixing  
shoulder

## Legend:

products are  
smooth if not  
otherwise  
specified



orifice



matt



barrier shoulder, mixing shoulder



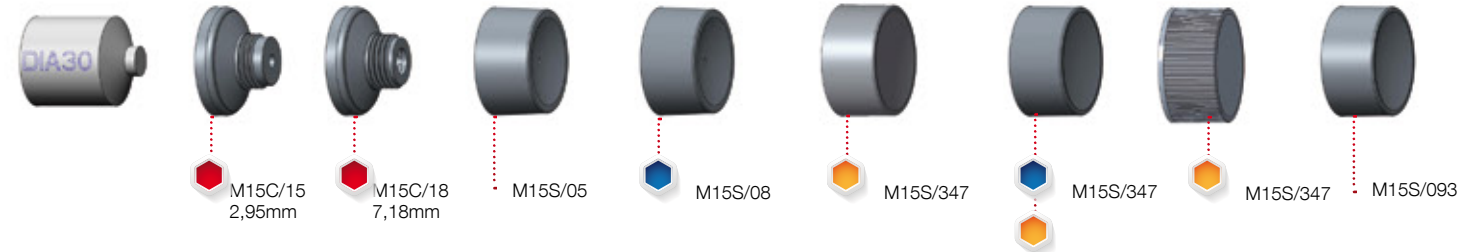
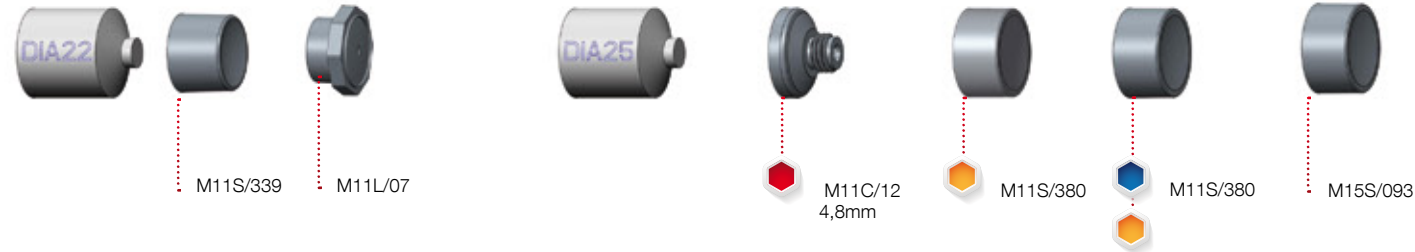
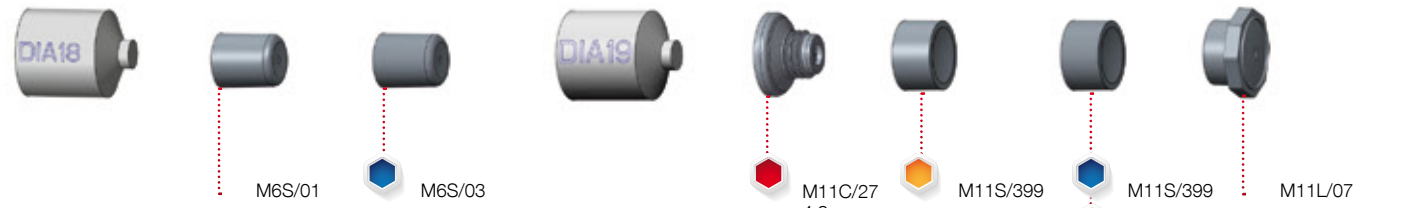
flip top





Caps & sholders  
laminate and PE tubes  
cosmetics

## With thread



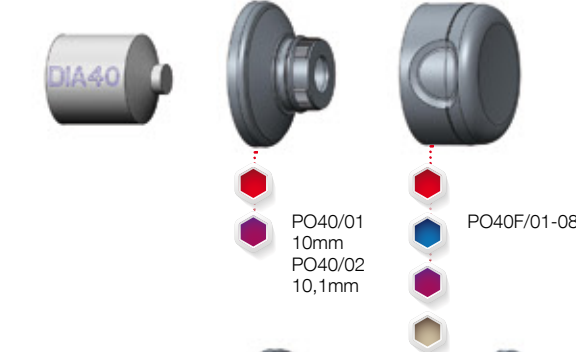
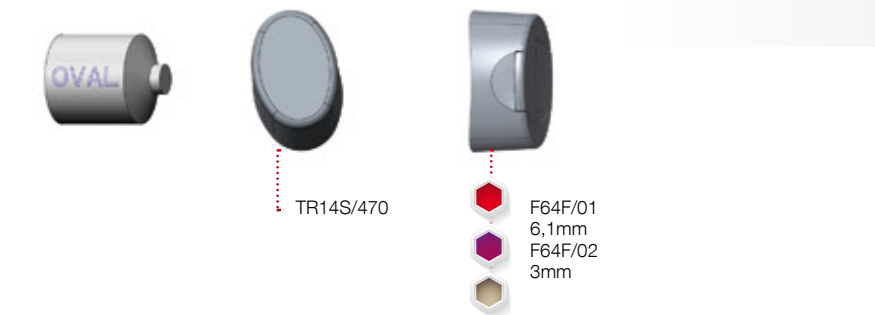
Caps & sholders  
laminate and PE tubes  
cosmetics

## Push on

### Legend:

products are  
smooth if not  
otherwise  
specified

- orifice
- matt
- inner injection
- flip top
- push-on





# MACHINE PARK



- 100 moulding machines with clamping force: 25 – 500 t
- 90 injection moulding machines
- 10 injection blow moulding machines with total camera supervision
- 5 injection blow moulding machines

- 10 extrusion blow moulding machines
- 4 hybrid and electric machines
- Assembly and process machines, fitted with vision system
- Robots
- 4 production halls



# CUSTOMER SERVICE



## **fast reply**

You receive our answer within 2 working days.

## **minimum order**

No minimum order quantity (1 box).



## **receiving order**

Immediately assigned to a specific person in our team.



## **after sales service**

Prompt inspection and reply within 3 working days.



## **multilingual sales team**

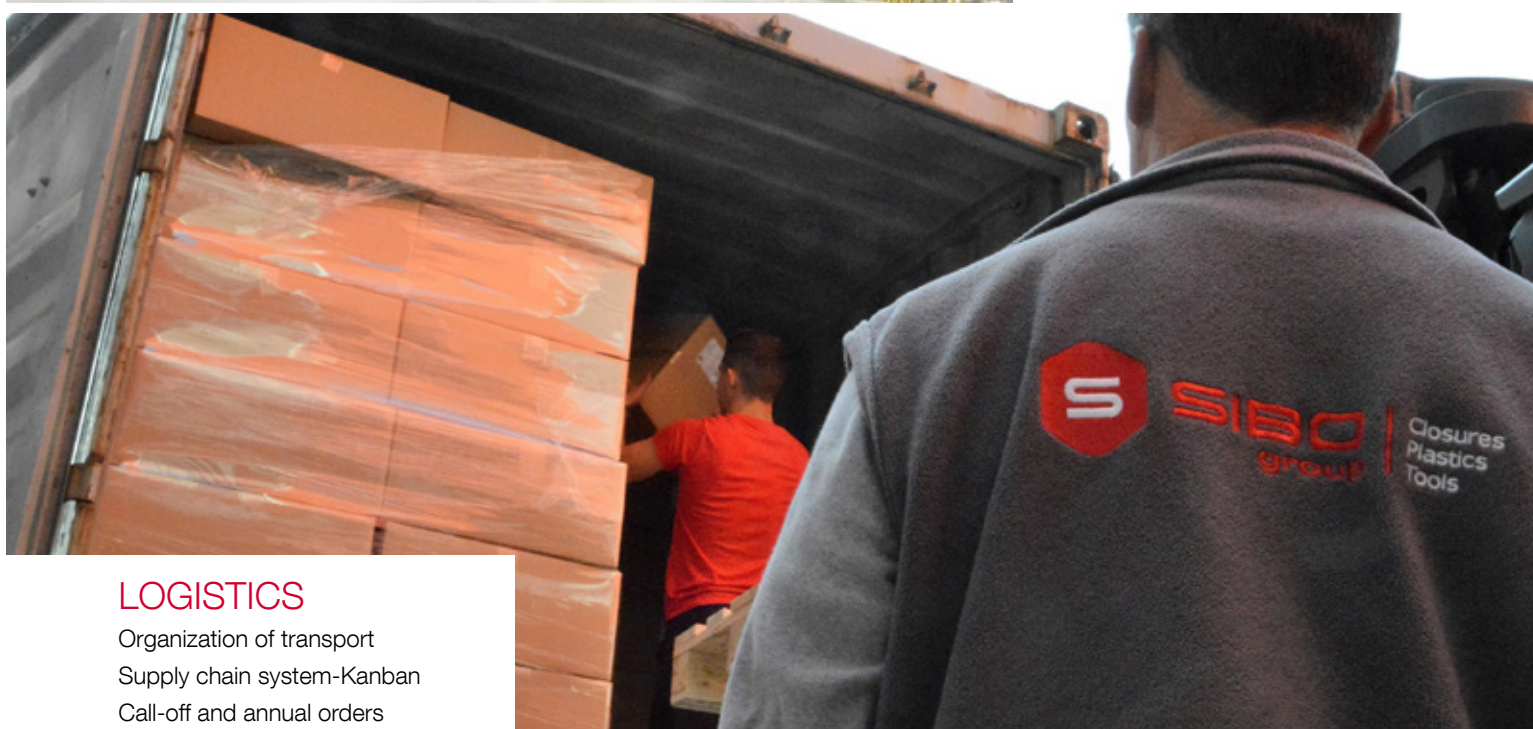
Service in English, German, Slovenian, Serbian, Croatian, Spanish, Italian and Russian.





## WAREHOUSE

semi automatic with 4.100 pallet spaces  
300 regal pallet spaces for materials  
Locations: Slovenia, USA, Russia



## LOGISTICS

Organization of transport  
Supply chain system-Kanban  
Call-off and annual orders

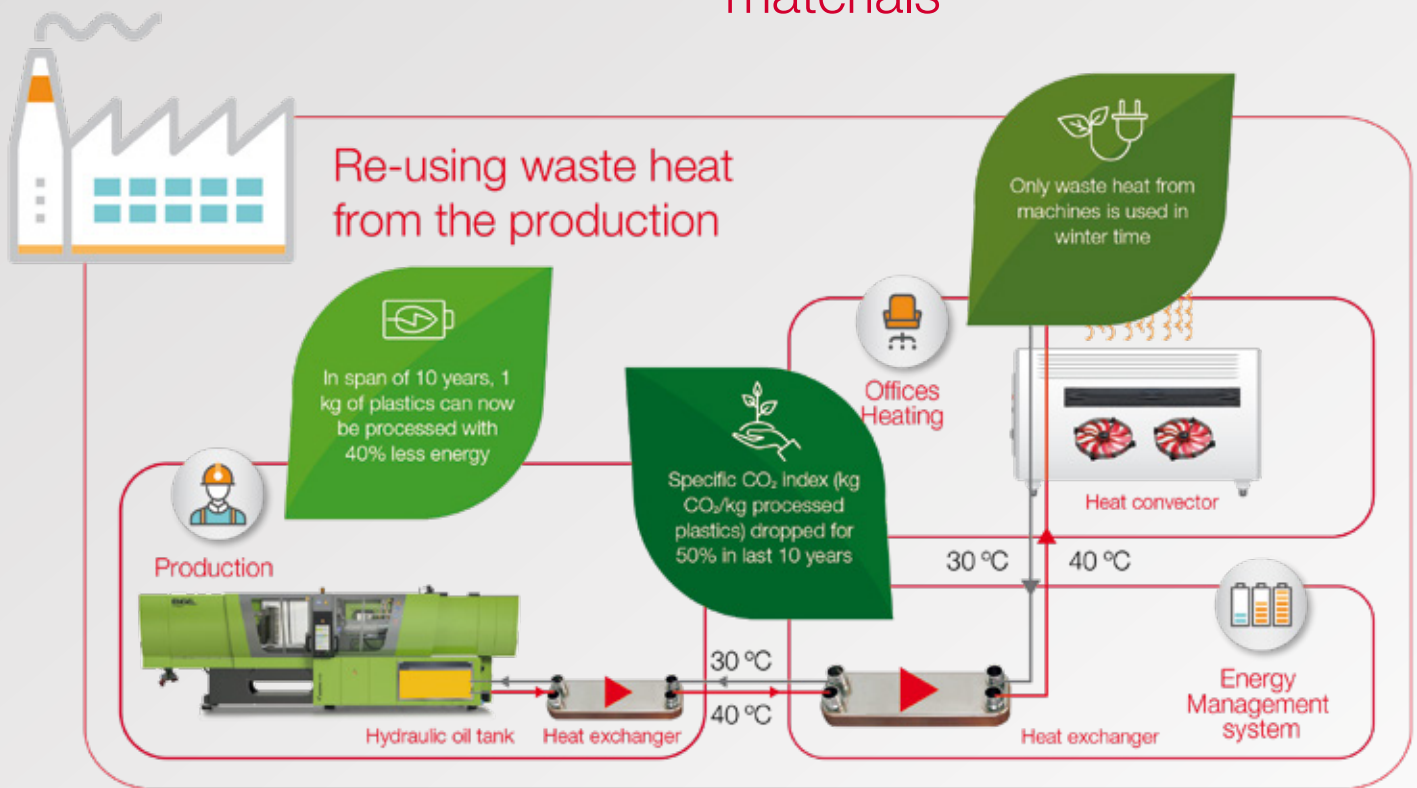


## MATERIALS

10 outdoor silos  
Central dosing system  
PP, PE, HD-PE, PS, PC, POM

# SUSTAINABILITY

## Zero use of fossil fuels & use of alternative materials



Producing caps and shoulders from **one material**

Using **post-industrial**  
and **post-consumer**  
recycle material

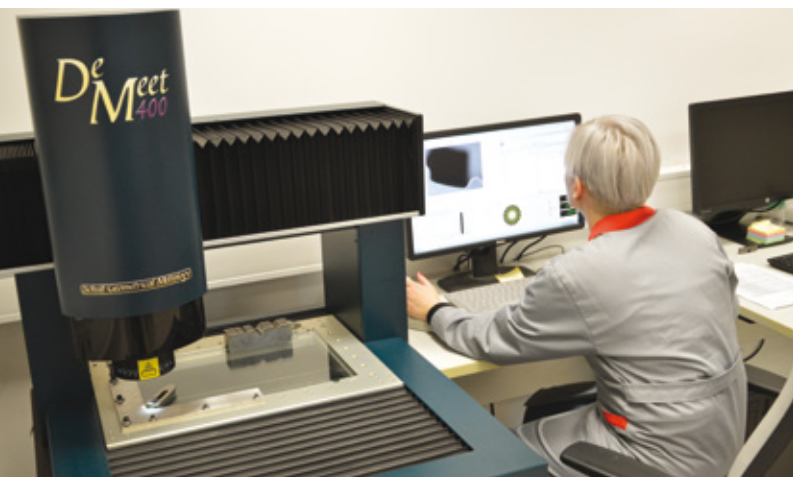


Developing **low weight**  
products to enable  
material savings

Using **bio-based** material



# ENSURING HIGH QUALITY STANDARDS



## INTEGRATED MANAGEMENT SYSTEM -

compliance between organizational regulations and international standards:

ISO 9001:2015 – quality management systems

ISO 14001:2015 – environment management systems

BS OHSAS 18001:2007 – occupational health and safety management systems

## AND FOLLOWING:

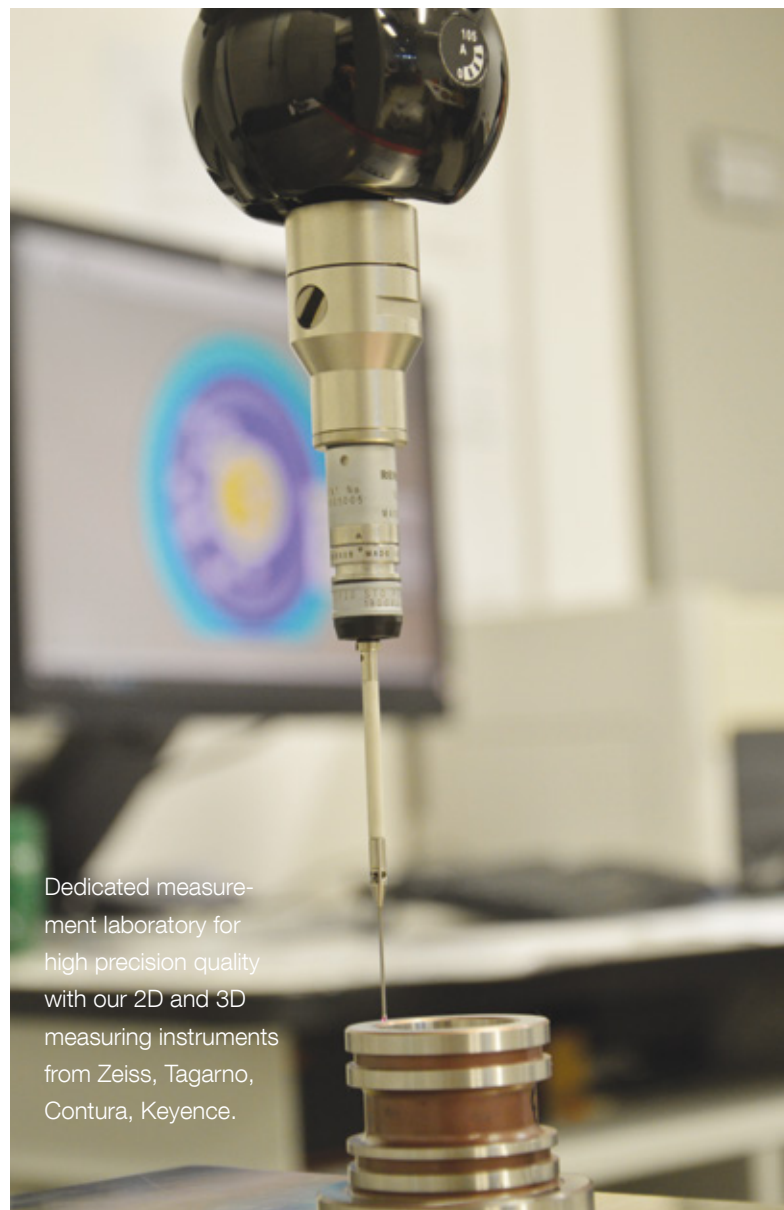
Good manufacturing practice GMP

Clean room production ISO 14644, class 8

Sampling procedure for inspection ISO 2859-1

Requirements for medical devices ISO 13485

Requirements for primary packaging materials for medical Products ISO15378



Dedicated measurement laboratory for high precision quality with our 2D and 3D measuring instruments from Zeiss, Tagarno, Contura, Keyence.



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